Fluid Valve

Valve Solutions & Automation Systems

Catalogue of fluid valve for CF8M disc and PTFE seat valves.

Fluid Valve Company

Fluid Valve

Introduction of the valve

The two pieces of body wafer type butterfly valve and a concentric disc and seat with PTFE. The painting thickness can reach up to 3~4mm. Heavy duty top plate is drilled and slotted to ISO 5211 and other existing valve drillings, thus allowing ease of automation and interchangeability.

Discs have a streamlined design, providing higher Cv and lower pressure drop.The Flow Line shaft seal is achieved through a continuous pressure exerted from the flatted area of the seat to the machined flatted area of the disc.The raised flatted area of the seat corresponds precisely with the machined flatted hub area of the disc.These matching flatted surfaces provide a wide sealing area for the elastomer backed PTFE seat to exert pressure against, forming the primary seal.

Secondary sealing is provided by a 360° machined radius on the flatted hub.

Features

- The valve body and disc are accurately machined which results in low operating torque and long service life and reliability
- PTFE liner seated prevents corrosion and guarantees long service life
- Splitted body design
- Can be installed in any desired position
- Maintenance-free
- Can be disassembled, material-specific recycling possible

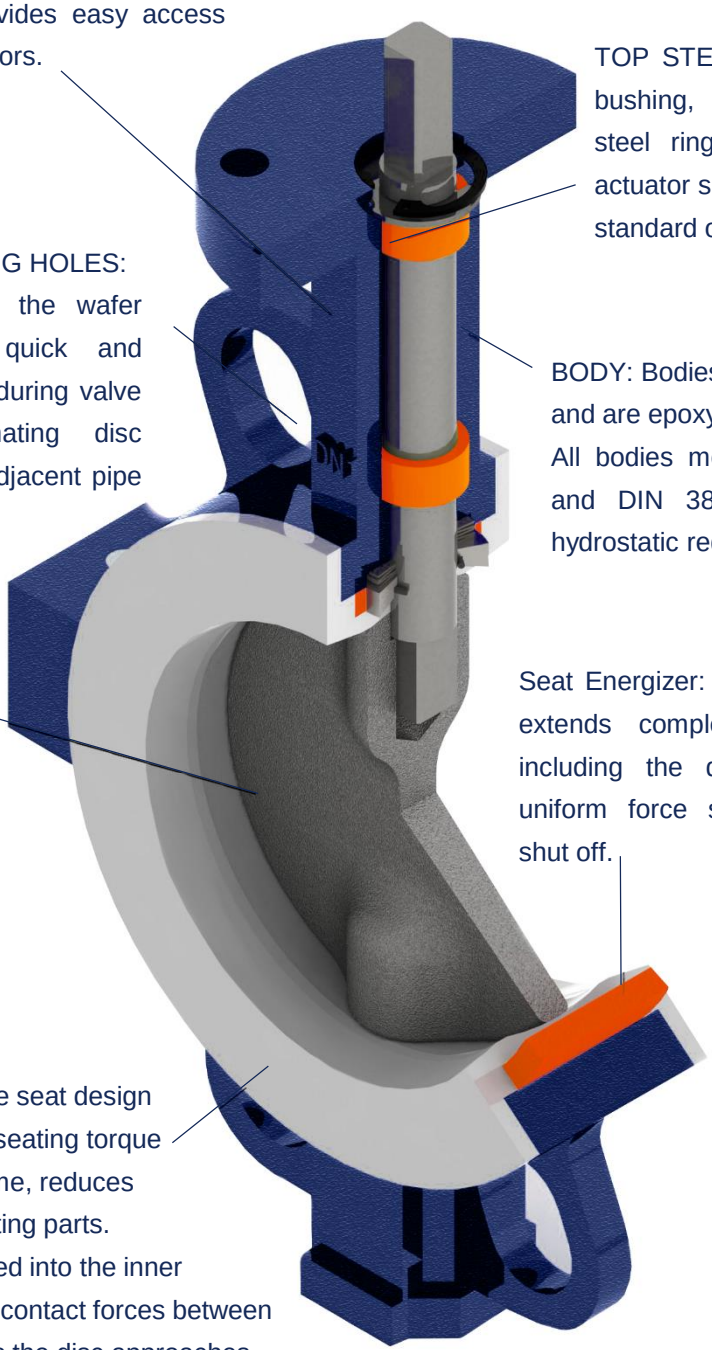
General Applications

- Chemical and petrochemical industries
- Water & Wastewater Treatment
- Pneumatic materials handling technology
- Shipbuilding
- Food Processing
- Petroleum Refining & Oilfield
- Power generation industry
- Mining
- Irrigation
- Textile
- Desalination
- Steel Production
- Sugar/Ethanol
- HVAC

Fluid Valve

Parts of name and purpose (DN50-DN300)

NECK: An extended neck design in all valve sizes allows for 2” of piping insulation and provides easy access for mounting actuators.



TOP STEM BUSHING: A top stem bushing, retained by a stainless steel ring, is provided to absorb actuator side thrusts and is acetal as standard or PTFE as an option

FLANGE LOCATING HOLES: Locating holes in the wafer version provide quick and precise alignment during valve installation eliminating disc interference with adjacent pipe I.D.

BODY: Bodies are two piece wafer style and are epoxy coated.
All bodies meet full ASME Class 150 and DIN 3840 pressure ratings for hydrostatic requirements.

DISC: The PTFE disc has 1/8” (3 mm) minim thickness of pure, virgin PTFE encapsulated over Stainless Steel.

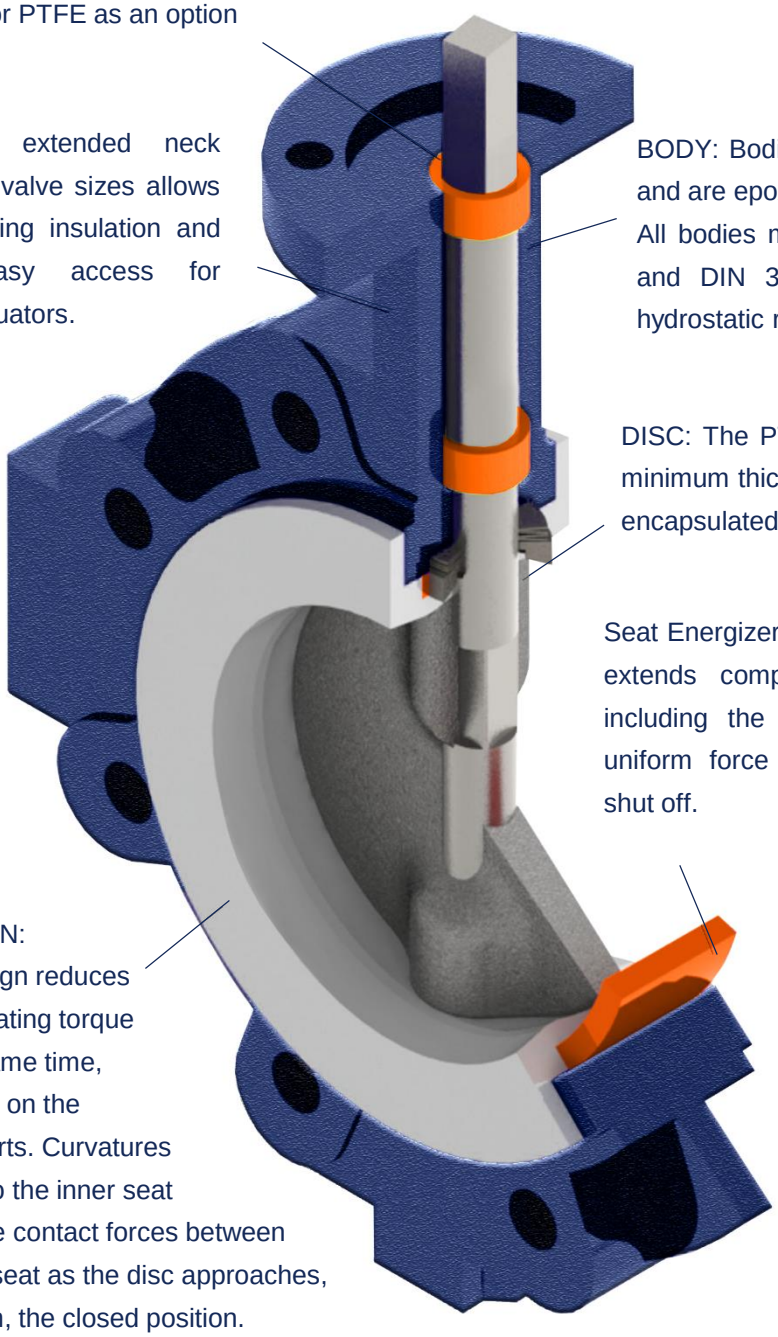
Seat Energizer: A resilient seat energizer extends completely around the seat, including the disc hub. This provides uniform force sufficient for bubble-tight shut off.

SEAT DESIGN: The seat design reduces seating unseating torque and, at the same time, reduces wear on the contacting parts. Curvatures machined into the inner seat area minimize contact forces between the disc and seat as the disc approaches, or opens from, the closed position.
This uniqueseat geometry permits lower torques and reduces seat wear.

Parts of name and purpose (DN50-DN200)

TOP STEM BUSHING: A top stem bushing, retained by a stainless steel ring, is provided to absorb actuator side thrusts and is acetal as standard or PTFE as an option

NECK: An extended neck design in all valve sizes allows for 2” of piping insulation and provides easy access for mounting actuators.



BODY: Bodies are two piece lug style and are epoxy coated.
All bodies meet full ASME Class 150 and DIN 3840 pressure ratings for hydrostatic requirements.

DISC: The PTFE disc has 1/8” (3 mm) minimum thickness of pure, virgin PTFE encapsulated over Stainless Steel.

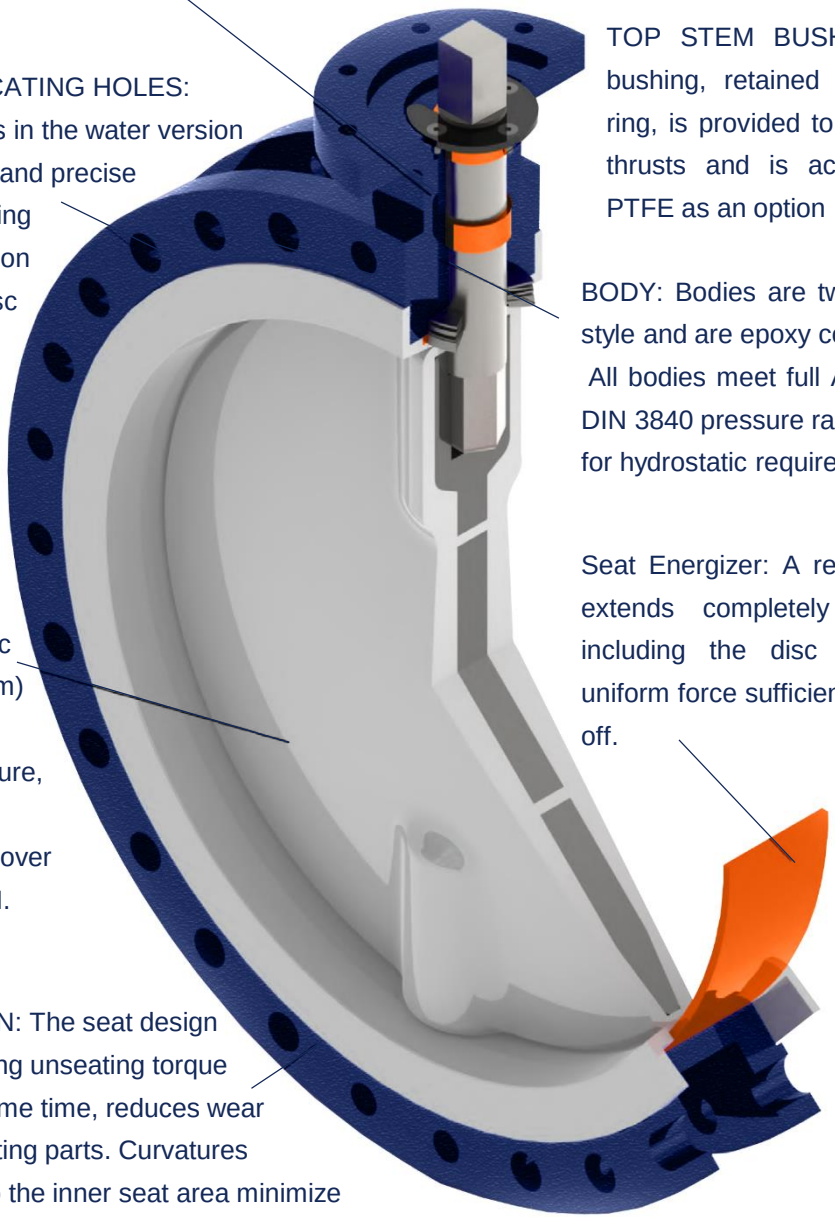
Seat Energizer: A resilient seat energizer extends completely around the seat, including the disc hub. This provides uniform force sufficient for bubble-tight shut off.

SEAT DESIGN:
The seat design reduces Seating unseating torque and, at the same time, reduces wear on the contacting parts. Curvatures machined into the inner seat area minimize contact forces between the disc and seat as the disc approaches, or opens from, the closed position.
This unique seat geometry permits lower torques and reduces seat wear.

Parts of name and purpose (DN350-DN1200)

NECK. An extended neck design in all valve sizes allows for 2” of piping insulation and provides easy access for mounting actuators.

FLANGE LOCATING HOLES: Locating holes in the water version provide quick and precise alignment during valve installation eliminating disc interference With Adjacent pipe I.D.



TOP STEM BUSHING : A top stem bushing, retained by a stainless steel ring, is provided to absorb actuator side thrusts and is acetal as standard or PTFE as an option

BODY: Bodies are two piece wafer or lug style and are epoxy coated.
All bodies meet full ASME Class 150 and DIN 3840 pressure ratings for hydrostatic requirements.

DISC: The PTFE disc has 1/8” (3 mm) minimum thickness of pure, virgin PTFE encapsulated over Stainless Stell.

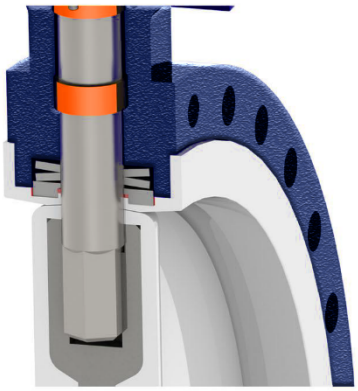
Seat Energizer: A resilient seat energizer extends completely around the seat, including the disc hub. This provides uniform force sufficient for bubble tight shut off.

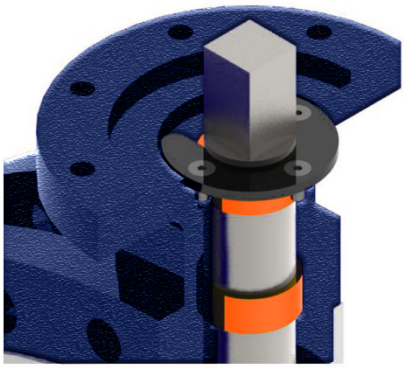
SEAT DESIGN: The seat design reduces seating unseating torque and, at the same time, reduces wear on the contacting parts. Curvatures machined into the inner seat area minimize contact forces between the disc and seat as the disc approaches, or opens from, the closed position. This unique seat geometry permits lower torques and reduces seat wear.

Key Design

Disc spring, two sets for a group, is a state of compressive deformation in the body. It will impose elastic force on the press sleeve, compact the O ring and seat, improve axial sealing, then provided the bearing stress for the seat and disc, to cover the shortage of elasticity about PTFE seat.

The seat is designed as shown in the figure, the advantage of this design is better sealing, effectively preventing the media leakage from the valve cavity.





TOP STEM BUSHING :

The bushing can assure the correct interaction between the upper shaft and the lower shaft, at the same time, it can make sure the smooth running of the shaft.

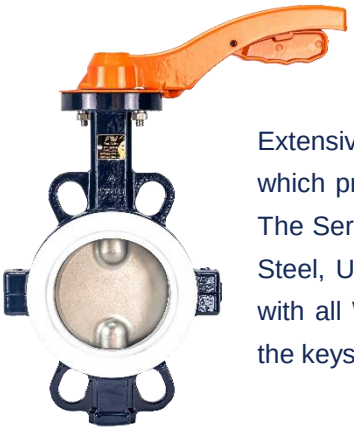
SEAT DESIGN: The seat design reduces seating unseating torque and, at the same time, reduces wear on the contacting parts. Curvaturesmachined into the inner seat area minimize contact forces between the disc and seat as the disc approaches, or opens from, the closed position. This unique seat geometry permits lower torques and reduces seat wear.

Seat Energizer:

A resilient seat energizer extends completely around the seat, including the disc hub. This provides uniform force sufficient for bubble-tight shut off.

Fluid Valve

CBF05E-TA (L) 01



Extensive field research and engineering have developed this state of the art design which provides excellent shut off protection (bubbletight shut off) and high Cv values. The Series CBF05E-TA01 is crafted in a variety of materials such as PTFE, Stainless Steel, UHMWPE and special alloys to fit a wide range of customer requirements. As with all WORLDS's products, precision manufacturing and exceptional quality remain the keys to a proven record of long service life.

Technical Date (DN50-DN1200)

Design Standard

EN593 API609 BS5155 MSS SP-67

Face to Face

DIN558-1 API609 DIN3202 K1 ISO5752 BS5155

Testing Inspection

EN 12266-1 ISO5208 API598

Flange Accommodation

ASME B 16.1 125LB
ASME B 16.5 150LB
BS4504 PN10/16
DIN2501 PN10/16
ISO7005 PN10/16
E N 1092 PN10/16

Top Flange

ISO 5211 (according to the custumer need)

Temperature Range

-35 to +200 (depending on pressure, medium and material)

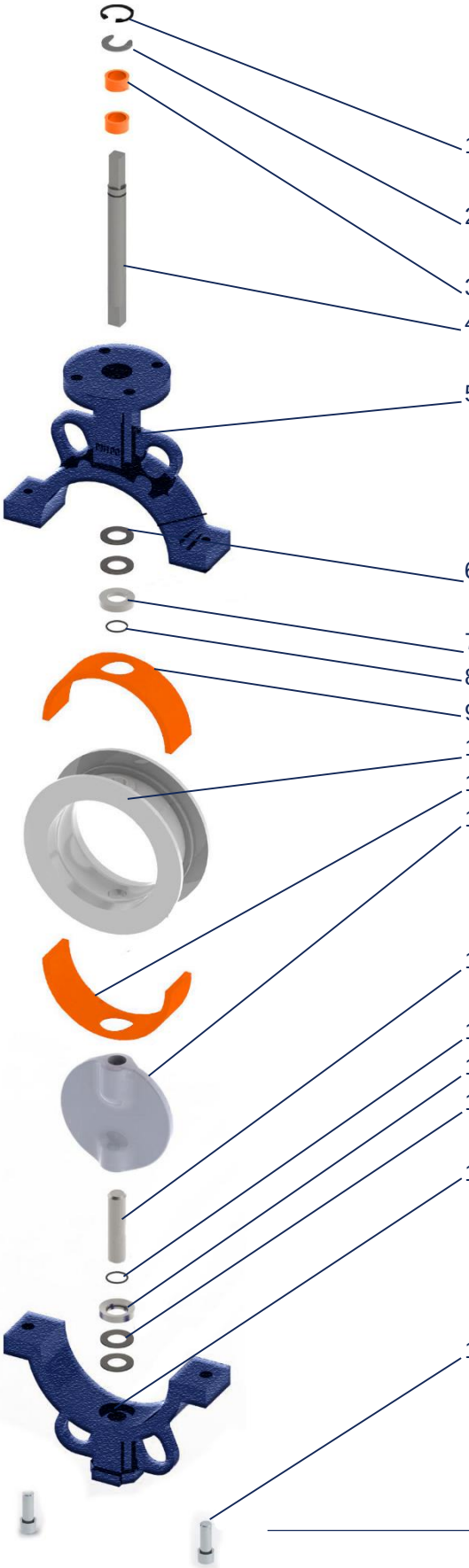
Suitable Medium

flesh water, waste water, sewage, seawater, air, vapor, food, oils, medicine
alkailis, salt, ect

Max Working Pressure

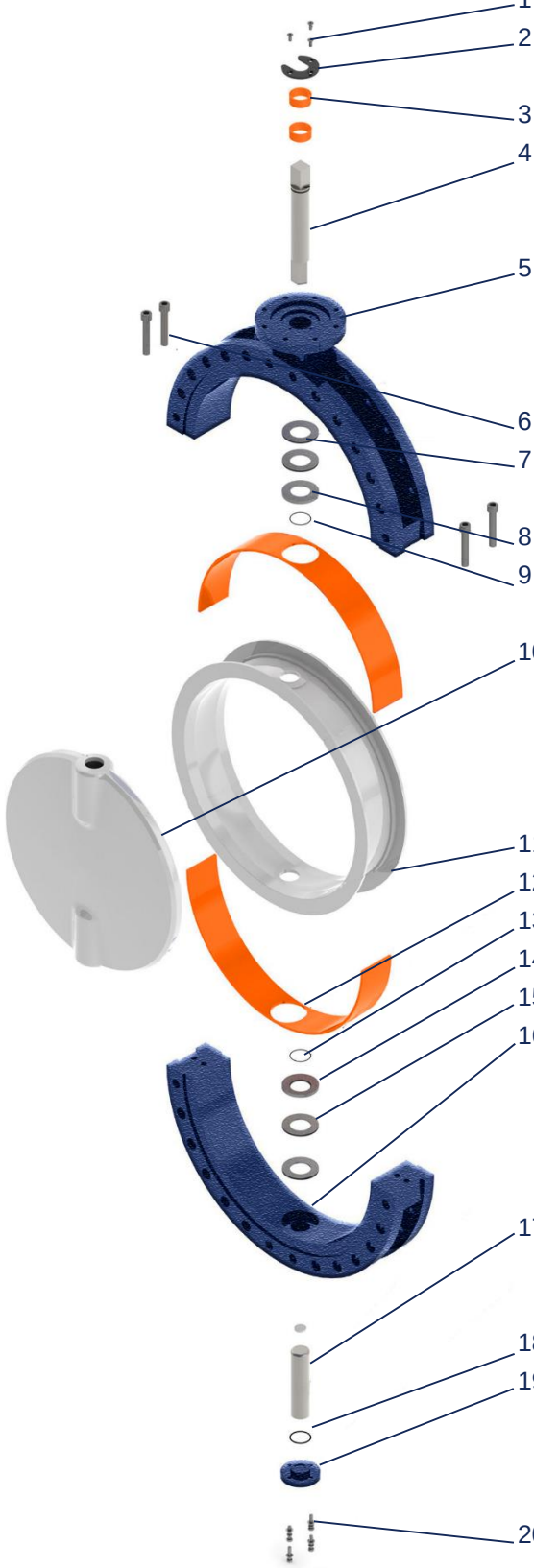
DN50-DN250	16Bar
DN300-DN1200	10Bar

Main Spare Part Material Quality (DN50-DN300)



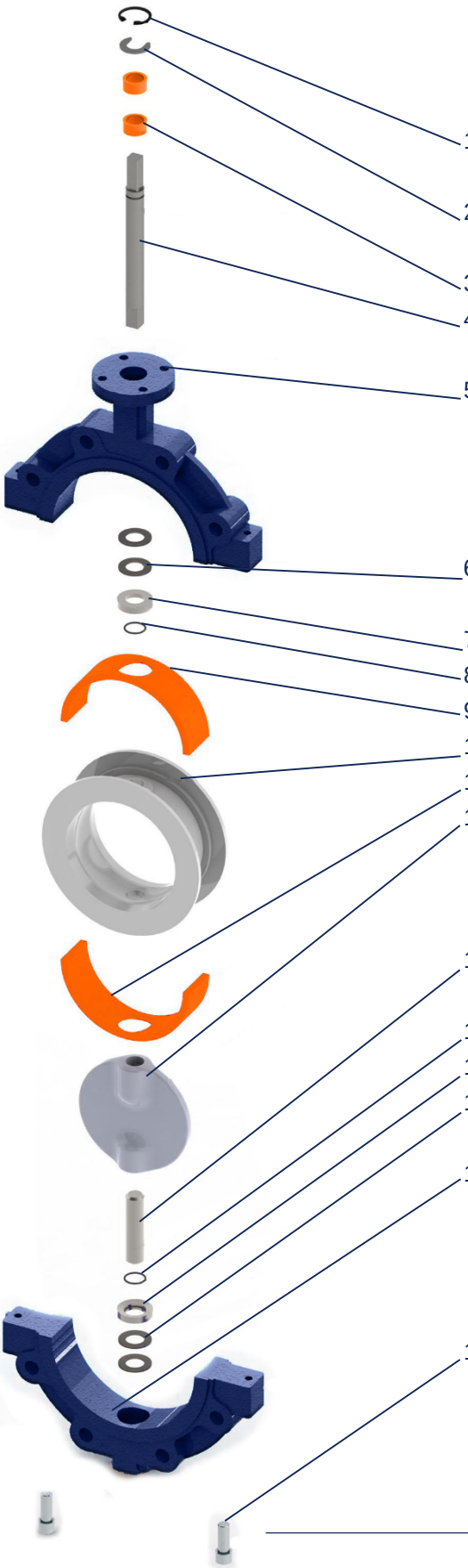
1	Retaining Ring	Sk7
2	Shaft Retainer	Stainless Steel
3	Bushing	PTFE
4	Up Shaft	Stainless Steel
		Bronze
5	Up Body	GG20 GG25
		GGG40 GGG45 GGG50
		WCB WCC LCC LCB
		CF8 CF8M CF3 CF3M
		C95800 C95400 C95500
6	Spring Planet	Spring Steel
7	Gland	Stainless Steel
8	"O"Ring	FKM
9	Seat Energizer	Silicone
10	Body seat	PTFE
11	Seat Energizer	Silicone
12	Disc	GGG40 GGG45 GGG50
		WCB WCC LCC LCB
		CF8 CF8M CF3 CF3M
		C95400 C95500 C95800
13	Down Shaft	Stainless Steel
		Bronze
14	"O"Ring	FKM
15	Gland	Stainless Steel
16	Spring Planet	Spring Steel
17	Down Body	GG20 GG25
		GGG40 GGG45 GGG50
		WCB WCC LCC LCB
		CF8 CF8M CF3 CF3M
		C95800 C95500 C95400
18	Hex Bolts	Stainless Steel

Main Spare Part Material Quality (DN350-DN1200)



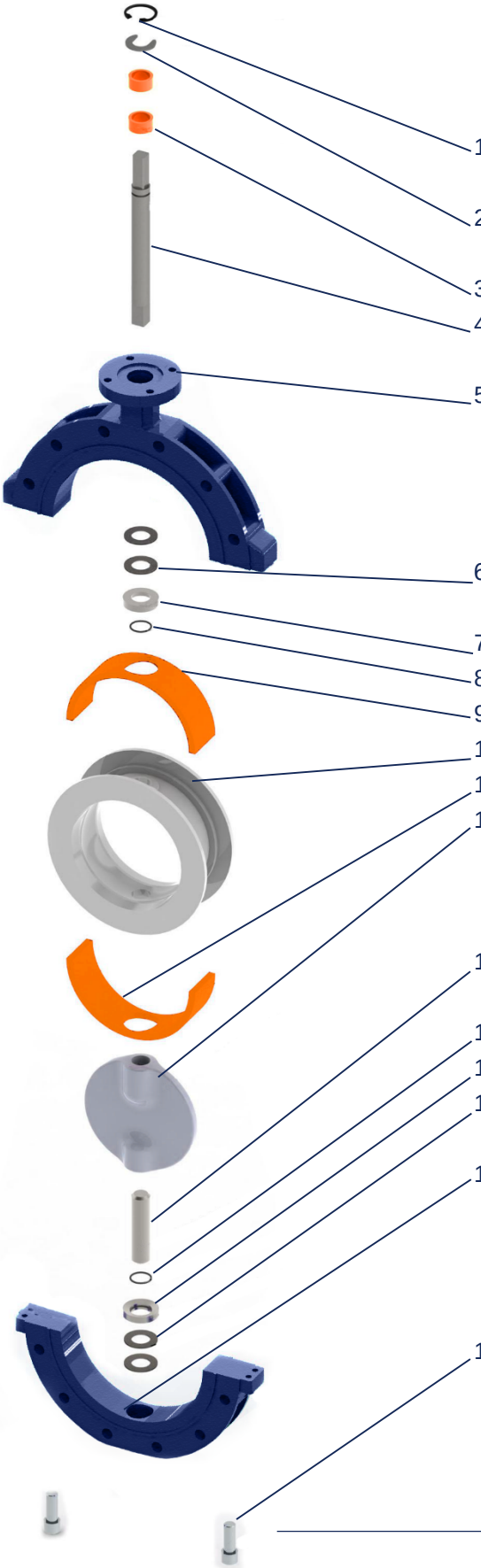
1	Screw	Stainless Steel
2	Retainer Ring	Q235
3	Bushing	PTFE
4	Up Shaft	SS410 SS304 SS431 SS316 MONEL K500 17-4PH C63000 C92200 2507 2205
5	Up Body	GG20 GG25 GGG40 GGG45 GGG50 WCB WCC LCC LCB CF8 CF8M CF3 CF3M C95800 C95500 C95400
6	Pin	Stainless Steel
7	Spring Planet	Spring Steel
8	Gland	Stainless Steel
9	“O”Ring	FKM
10	Disc	GGG40 GGG45 GGG50+PTFE/PFA WCB WCC LCC LCB+PTFE/PFA CF8 CF8M CF3 CF3M+PTFE/PFA C95400 C95500 C95800+PTFE/PFA
11	Body seat	PTFE/PFA
12	Seat Energizer	Silicone
13	“O”Ring	FKM
14	Gland	Stainless Steel
15	Spring Planet	Spring Steel
16	Down Body	GG20 GG25 GGG40 GGG45 GGG50 WCB WCC LCC LCB CF8 CF8M CF3 CF3M C95800 C95500 C95400
17	Down Shaft	SS410 SS304 SS431 SS316 MONEL K500 17-4PH C6300 C92200 2507 2205
18	“O”Ring	FKM
19	End Cover	GG20 GG25 GGG40 GGG45 GGG50 WCB WCC LCC LCB CF8 CF8M CF3 CF3M C95800 C95500 C95400
20	Spring Washer	Stainless Steel
	Screw	Stainless Steel

Main Spare Part Material Quality (DN50-DN200)



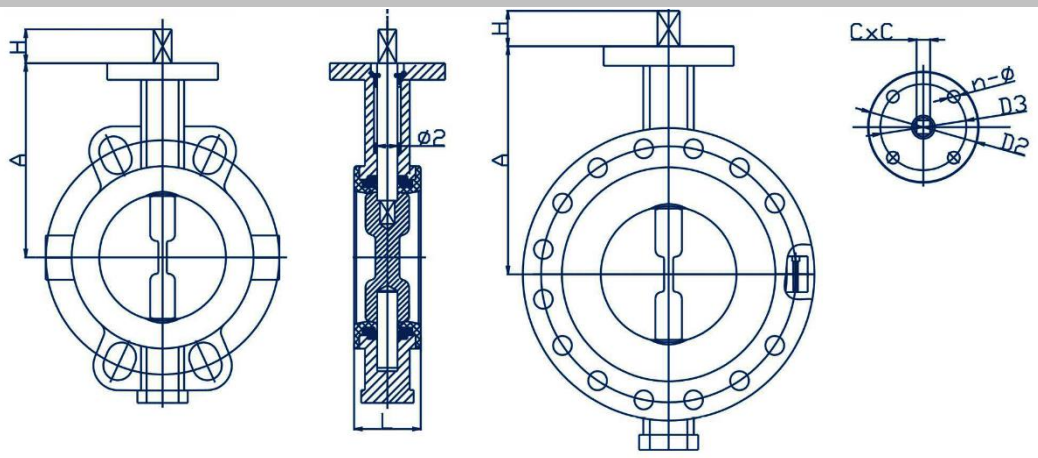
1	Retaining Ring	Sk7
2	Shaft Retainer	Stainless Steel
3	Bushing	PTFE
4	Up Shaft	Stainless Steel Bronze
5	Up Body	GG20 GG25 GGG40 GGG45 GGG50 WCB WCC LCC LCB CF8 CF8M CF3 CF3M C95800 C95400 C95500
6	Spring Planet	Spring Steel
7	Gland	Stainless Steel
8	"O"Ring	FKM
9	Seat Energizer	Silicone
10	Body seat	PTFE
11	Seat Energizer	Silicone
12	Disc	GGG40 GGG45 GGG50 WCB WCC LCC LCB CF8 CF8M CF3 CF3M C95400 C95500 C95800
13	Down Shaft	Stainless Steel Bronze
14	"O"Ring	FKM
15	Gland	Stainless Steel
16	Spring Planet	Spring Steel
17	Down Body	GG20 GG25 GGG40 GGG45 GGG50 WCB WCC LCC LCB CF8 CF8M CF3 CF3M C95800 C95500 C95400
18	Hex Bolts	Stainless Steel

Main Spare Part Material Quality (DN250-DN600)



1	Retaining Ring	Sk7
2	Shaft Retainer	Stainless Steel
3	Bushing	PTFE
4	Up Shaft	Stainless Steel
		Bronze
5	Up Body	GG20 GG25
		GGG40 GGG45 GGG50
		WCB WCC LCC LCB
		CF8 CF8M CF3 CF3M
		C95800 C95400 C95500
6	Spring Planet	Spring Steel
7	Gland	Stainless Steel
8	"O"Ring	FKM
9	Seat Energizer	Silicone
10	Body seat	PTFE
11	Seat Energizer	Silicone
12	Disc	GGG40 GGG45 GGG50
		WCB WCC LCC LCB
		CF8 CF8M CF3 CF3M
		C95400 C95500 C95800
13	Down Shaft	Stainless Steel
		Bronze
14	"O"Ring	FKM
15	Gland	Stainless Steel
16	Spring Planet	Spring Steel
17	Down Body	GG20 GG25
		GGG40 GGG45 GGG50
		WCB WCC LCC LCB
		CF8 CF8M CF3 CF3M
		C95800 C95500 C95400
18	Hex Bolts	Stainless Steel

Drawing (CBF05E-TA01-DN50-DN600)

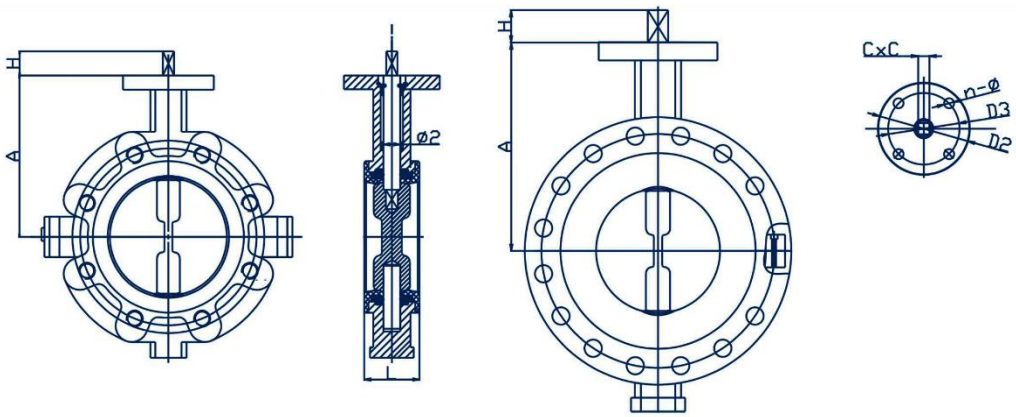


DN50-DN300 DN350-DN600

Outline Dimensions

SIZE	L	A	H	CxC	IS05211	D2	D3	n-Ø	ø2
DN50	43	140	14	9x9	F07/F05	90/65	70/50	4-10/7	12.6
DN65	46	150	14	9x9	F07/F05	90/65	70/50	4-10/7	12.6
DN80	46	160	14	9x9	F07/F05	90/65	70/50	4-10/7	12.6
DN100	52	178	14	11x11	F07	90	70	4-10	15.77
DN125	56	190	17	14x14	F07	90	70	4-10	18.92
DN150	56	200	17	14x14	F07	90	70	4-10	18.92
DN200	60	240	22	17x17	F10	125	102	4-12	22.10
DN250	68	273	22	22x22	F10	125	102	4-12	28.45
DN300	78	310	22	22x22	F10	125	102	4-12	31.60
DN350	78	346	22	22x22	F10	125	102	4-12	31.60
DN400	102	375	36	27x27	F14	175	140	4-18	33.15
DN450	114	406	36	27x27	F14	175	140	4-18	37.95
DN500	127	438	36	36x36	F14	175	140	4-18	45.72
DN600	154	495	46	36x36	F16	210	165	4-22	50.65

Drawing (CBF05E-TL01-DN50-DN600)

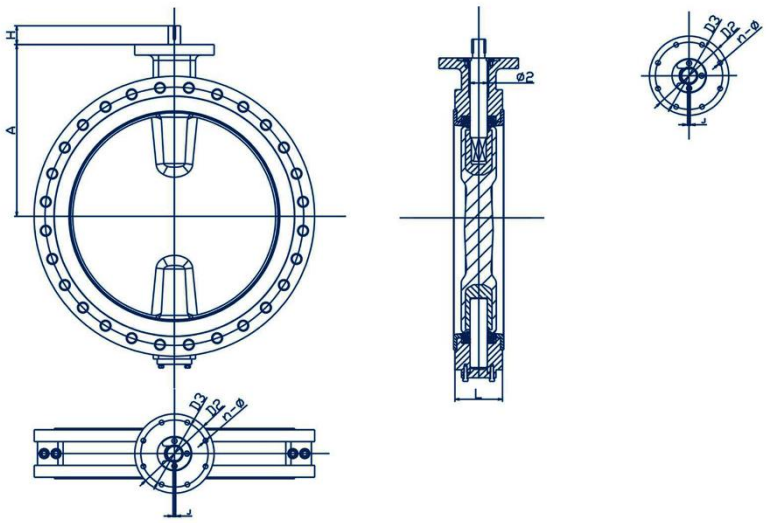


DN50-DN200 DN250-DN600

Outline Dimensions

SIZE	L	A	H	CxC	IS05211	D2	D3	n-Ø	Ø2
DN50	43	140	14	9x9	F07/F05	90/65	70/50	4-10/7	12.6
DN65	46	150	14	9x9	F07/F05	90/65	70/50	4-10/7	12.6
DN80	46	160	14	9x9	F07/F05	90/65	70/50	4-10/7	12.6
DN100	52	178	14	11x11	F07	90	70	4-10	15.77
DN125	56	190	17	14x14	F07	90	70	4-10	18.92
DN150	56	200	17	14x14	F07	90	70	4-10	18.92
DN200	60	240	22	17x17	F10	125	102	4-12	22.10
DN250	68	273	22	22x22	F10	125	102	4-12	28.45
DN300	78	310	22	22x22	F10	125	102	4-12	31.60
DN350	78	346	22	22x22	F10	125	102	4-12	31.60
DN400	102	375	36	27x27	F14	175	140	4-18	33.15
DN450	114	406	36	27x27	F14	175	140	4-18	37.95
DN500	127	438	36	36x36	F14	175	140	4-18	45.72
DN600	154	495	46	36x36	F16	210	165	4-22	50.62

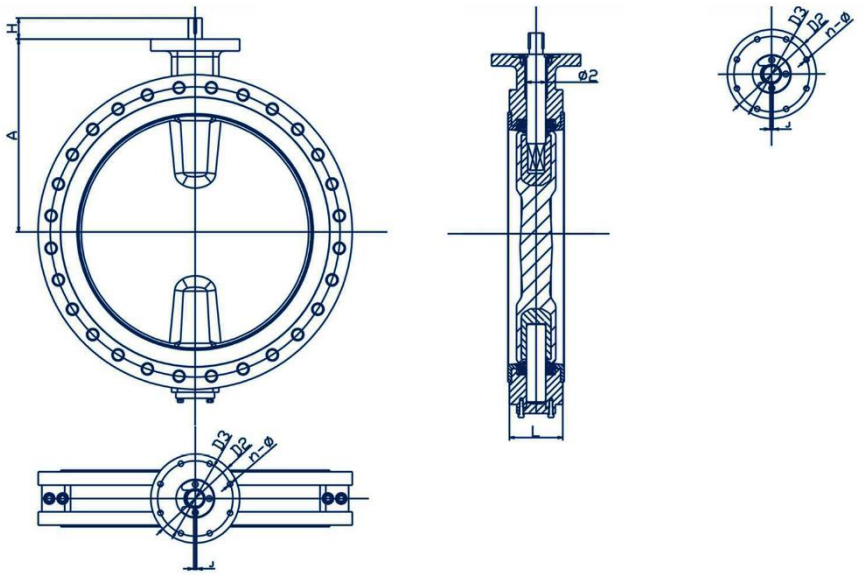
Drawing (CBF05E-TL01-DN700-DN1200)



Outline Dimensions (Wafer)

SIZE	L	A	H	J	IS05211	D2	D3	n-Ø	Ø2
DN700	165	600	110	18	F25	300	200	8-18	63.35
DN750	165	610	110	18	F25	300	200	8-18	63.35
DN800	190	672	110	18	F25	300	200	8-18	63.35
DN900	203	720	110	20	F25	300	200	8-18	75
DN1000	216	800	110	22	F35	415	356	8-33	85
DN1200	254	920	130	28	F35	415	356	8-33	105

Drawing (CBF05E-TL01-DN700-DN1200)



Outline Dimensions (Lug)

SIZE	L	A	H	J	IS05211	D2	D3	n-Ø	Ø2
DN700	165	600	110	18	F25	300	200	8-18	63.35
DN750	165	610	110	18	F25	300	200	8-18	63.35
DN800	190	672	110	18	F25	300	200	8-18	63.35
DN900	203	720	110	20	F25	300	200	8-18	75
DN1000	216	800	110	22	F35	415	356	8-33	85
DN1200	254	920	130	28	F35	415	356	8-33	105

Torque values-Nm

CBF04-TA01				CBF04-TA01			
SIZE		10 Bar	16 Bar	SIZE		10 Bar	16 Bar
mm	Inch	Wet(N.m)	Wet(N.m)	mm	Inch	Wet(N.m)	Wet(N.m)
DN40	1.5"	18	20	DN40	1.5"	18	20
DN50	2"	20	25	DN50	2"	20	25
DN65	2.5"	30	35	DN65	2.5"	30	35
DN80	3"	40	45	DN80	3"	40	45
DN100	4"	65	75	DN100	4"	65	75
DN125	5"	100	120	DN125	5"	100	120
DN150	6"	150	160	DN150	6"	150	160
DN200	8"	290	320	DN200	8"	290	320
DN250	10"	430	460	DN250	10"	430	460
DN300	12"	560	650	DN300	12"	560	650
DN350	14"	732	850	DN350	14"	732	850
DN400	16"	1300		DN400	16"	1300	
DN450	18"	1700		DN450	18"	1700	
DN500	20"	2700		DN500	20"	2700	
DN600	24"	4200		DN600	24"	4200	

NOTICE :
The above torque data based on 25 C purified water not include safety factor

Connection Dimensisns (CBF05E-TA01-DN40-DN1200)

	Outer Diameter Of Flange				Diameter Of Center Circle				Number And Diameter Of Bolt Holes			
DN	150LB	PN10	PN16	JIS10K	150LB	PN10	PN16	JIS10 K	150LB	PN10	PN16	JIS10K
40	125	150	150	140	98.4	110	110	105	4-16	4-19	4-19	4-19
50	150	165	165	155	120.7	125	125	120	4-19	4-19	4-19	4-19
65	180	185	185	175	139.7	145	145	140	4-19	4-19	4-19	4-19
80	190	200	200	185	152.7	160	160	150	4-19	8-19	8-19	8-19
100	230	220	220	210	190.5	180	180	175	8-19	8-19	8-19	8-19
125	255	250	250	250	215.9	210	210	210	8-22	8-19	8-19	8-23
150	280	285	285	280	241.3	240	240	240	8-22	8-23	8-23	8-23
200	345	340	340	330	298.5	295	295	290	8-22	8-23	12-23	12-23
250	405	395	405	400	362	350	355	355	12-26	12-23	12-28	12-25
300	485	445	460	445	431.8	400	410	400	12-26	12-23	12-28	16-25
350	535	505	520	490	476.3	460	470	445	12-29	16-23	16-28	16-25
400	595	565	580	560	539.8	515	525	510	16-29	16-28	16-31	16-27
450	635	615	640	620	577.9	565	585	565	16-32	20-28	20-31	20-27
500	700	670	715	675	635	620	650	620	20-32	20-28	20-34	20-27
600	815	780	840	795	749.3	725	770	730	20-35	20-31	20-37	24-33
700	927	895	910	905	863.6	840	840	840	28-35	24-31	24-37	24-33
800	1060	1015	1025	1020	977.9	950	950	950	28-42	24-34	24-41	28-33
900	1168	1115	1125	1120	1085.85	1050	1050	1050	32-42	28-34	28-41	28-33
1000	1289	1230	1255	1235	1200.15	1160	1170	1160	36-42	28-37	28-44	28-39
1200	1511	1455	1485	1465	1422.4	1380	1390	1380	44-42	32-41	32-50	32-39

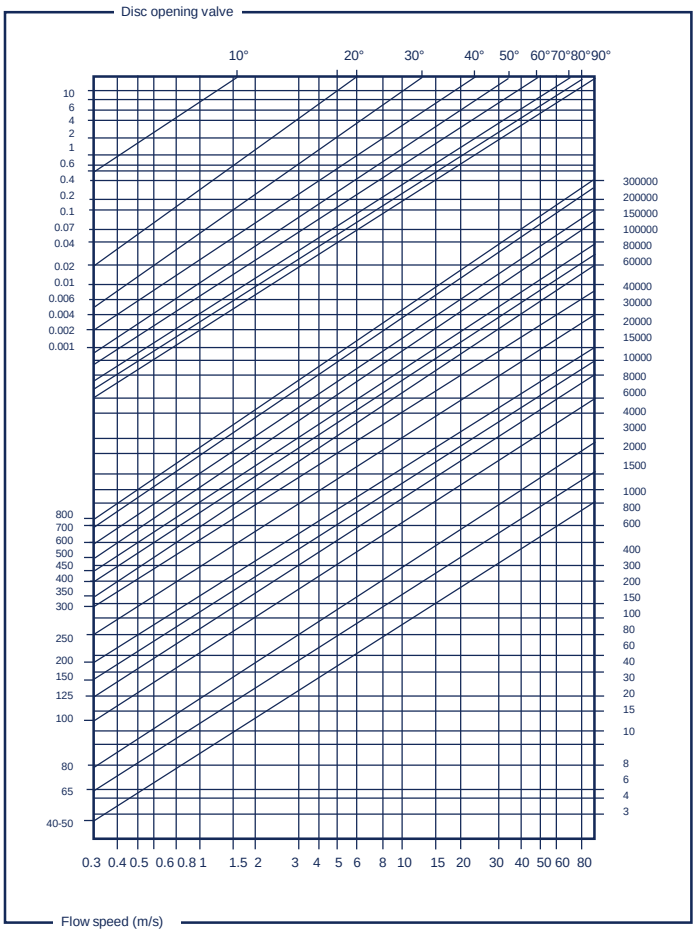
Connection Dimensisns (CBF05E-TL01-DN40-DN1200)

	Outer Diameter Of Flange				Diameter Of Center Circle				Number And Diameter Of Bolt			
DN	150LB	PN10	PN16	JIS10 K	150LB	PN10	PN16	JIS10 K	150LB	PN10	PN16	JIS10K
40	125	150	150	140	98.4	110	110	105	$4-\frac{1}{2}"-13UNC$	4-M16	4-M16	4-M16
50	150	165	165	155	120.7	125	125	120	$4-\frac{5}{8}"-11UNC$	4-M16	4-M16	4-M16
65	180	185	185	175	139.7	145	145	140	$4-\frac{5}{8}"-11UNC$	4-M16	4-M16	4-M16
80	190	200	200	185	152.4	160	160	150	$4-\frac{5}{8}"-11UNC$	8-M16	8-M16	8-M16
100	230	220	220	210	190.5	180	180	175	$8-\frac{5}{8}"-11UNC$	8-M16	8-M16	8-M16
125	255	250	250	250	215.9	210	210	210	$8-\frac{3}{4}"-10UNC$	8-M16	8-M16	8-M20
150	280	285	285	280	241.3	240	240	240	$8-\frac{3}{4}"-10UNC$	8-M20	8-M20	8-M20
200	345	340	340	330	298.5	295	295	290	$8-\frac{3}{4}"-10UNC$	8-M20	12-M20	12-M20
250	405	395	405	400	362	350	355	355	$12-\frac{7}{8}"-9UNC$	12-M20	12-M24	12-M22
300	485	445	460	445	431.8	400	410	400	$12-\frac{7}{8}"-9UNC$	12-M20	12-M24	16-M22
350	535	505	520	490	476.3	460	470	445	$12-1"-8UNC$	16-M20	16-M24	16-M22
400	595	565	580	560	539.8	515	525	510	$16-1"-8UNC$	20-M24	16-M27	16-M24
450	635	615	640	620	577.9	565	585	565	$16-1\frac{1}{8}"-8UN$	20-M24	20-M27	20-M24
500	700	670	715	675	635	620	650	620	$20-1\frac{1}{8}"-8UN$	20-M27	20-M30	20-M24
600	815	780	840	795	749.3	725	770	730	$20-1\frac{1}{4}"-8UN$	24-M27	20-M33	24-M30
700	927	895	910	905	863.6	840	840	840	$28-1\frac{1}{4}"-8UN$	24-M27	24-M33	24-M30
800	1060	1015	1025	1020	977.9	950	950	950	$28-1\frac{1}{2}"-8UN$	24-M30	24-M36	28-M30
900	1168	1115	1125	1120	1085.85	1050	1050	1050	$32-1\frac{1}{2}"-8UN$	28-M30	28-M36	28-M30
1000	1289	1230	1255	1235	1200.15	1160	1170	1160	$36-1\frac{1}{2}"-8UN$	28-M33	28-M39	28-M36
1200	1511	1455	1485	1465	1422.4	1380	1390	1380	$44-1\frac{1}{2}"-8UN$	32-M36	32-M45	32-M36

Fluid Valve

Head losses

Notes: Values indicated in this page is only for information



Liquids: $Q = \frac{KV}{\sqrt{\frac{PS}{\Delta P}}}$

Q rate of flow (m3/h)
PS specific gravity (water=1)
ΔP pressure drop (bar)

Gas: $Q = 28.5 \frac{KV}{\sqrt{\frac{PS}{P_2 . \Delta P}}}$

Q rate of flow (m3/h)
PS specific gravity (air=1)
ΔP pressure drop (bar)
(less than 1/2 inlet pressure)
P2 outlet pressure

Steam: $Q = 22.5 . KV . \sqrt{P_2 . \Delta P}$

Q rate of flow (Kg/h)
ΔP pressure drop (bar)
(less than 1/2 inlet pressure)
P2 outlet pressure

Calculation of the rate of flow equivalent to H2O:
For different liquid, gas or steam head lasses are determined by equivalent water of flow, as follows:

Qe equivalent water flow (mc/l o l/s)
Q fluid flaw (mc/l o l/s)
d fluid specific gravity (Kg/mc}

Values CV (CV=1.16KV)

Flow in Gpm@1 PSI P@ Various Disc Angles									Full 90°
(mm)	10°	20°	30°	40°	50°	60°	70°	80°	0pen
40	0.04	3	6	12	23	32	46	60	69
50	0.08	4	10	20	38	54	77	106	115
65	0.17	7	17	31	55	83	122	173	187
80	0.26	10	19	33	60	99	156	234	257
100	0.43	14	31	66	118	196	309	464	510
125	0.68	25	52	113	201	333	527	791	869
150	1.7	38	81	174	311	514	814	1221	1342
200	2.55	76	160	347	618	1022	1618	2426	2666
250	3.4	128	272	590	1051	1740	2754	4130	4539
300	4.3	199	421	911	1624	2688	4254	6381	7013
350	5	287	608	1317	2347	3883	6146	9217	10129
400	7	394	836	1811	3227	5340	8451	12676	13930
450	9	523	1107	2399	4274	7072	11193	16789	18449
500	12	825	1423	3084	5495	9093	14391	21587	23722
600	19	1039	2199	4764	8491	14049	22233	33351	36649

The butterfly valve can be installed on the pipeline, which is at any angle.
1.The valve should be installed in the location being sure to provide convenient operation, maintenance and replacement.

2. As mounting the butterfly valve, fail to consider flow direction of mediums in pipeline, that is to say, the valve can be used in double way.

3. Before installation, the butterfly valve should be stored in ware house and prevent it from moisture and in so doing, the disc should be kept to open at an angle of 15 degree.

4. Before installation, the following processes should be completed:
(1) Check carefully and confirm the operation condition of the valve is in line with the technical specification and requirements.

(2) CIean the disc sealing area and body sealing completely. It is not permitted to open the disc before cleaning.

(3) Check and confirm the handle is strongly collected to the flange and stem.

5. As mounting the butterfly valve in pipeline, the load for tightening connection bolts should be uniformed.

6. After installation, the disc must be opened in the case of the strength pressure test on pipeline being carried out.

7. After being installed, the valve should be examined regularly. The main item to be checked are as follows:

(1) Whether the valve seat and ‘O’ sealing ring have been damaged.
(2) Check the sealing effects of the disc sealing area.

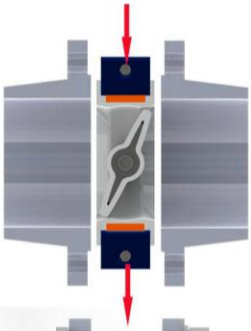
(3) After the valve was examined and assembled, no scuffing happens at the time of on-off rotation.

(4) After the valve was examined and assembled, the sealing test should be carried out as the introduction.

(5) After each examination, detailed records should be filed for reference.

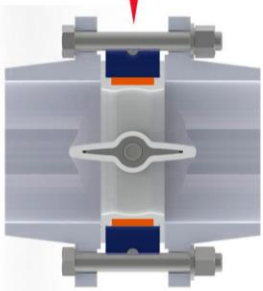
INSTALLATION

Assembly

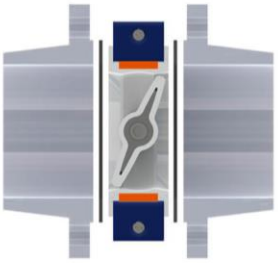


1 Leave a space between flanges so that valve can be easily inserted and removed and move the valve in accordance with the arrow

2 Open completely the valve before tightening flanges



3 Tighten bolts till flanges are in contact with valve body

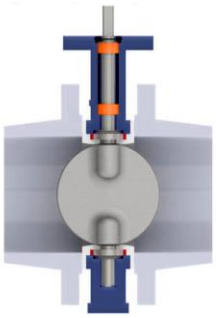


4 NOTE: do not insert other packing between flange and valve

NOTE: Weld the pipe only in spots with the valve between flanges. Remove the valve before finishing welding to aviod that heat damage the seat, Clean carefully the welding to avoid that slags damage the seat

Installation for powders and muddy fluids

In case of use with powders or muddy fluids, install the valve with horizontal rotation axis, to allow sediments to flow easily on opening



Wrong
Vertical rotation axis

Right
Horizontal rotation axis

End piping installation

When valves are installed end of piping, a counterflange as per dwg type B is needed to secure tightness at max peressure , Please notice in order when the valves are installed as per drawinq type A.

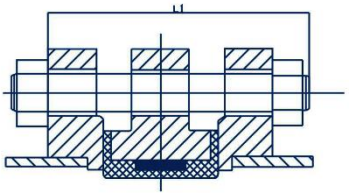
Type A installation without end piping

Type B installation with end piping

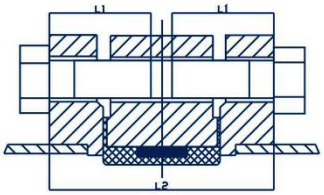
Pressure(max): Type A installation is 6 Bar
Type B installation is 16 Bar

Length & Quantity of Bolts for Valve Installation

Bolt Connection of Wafer Butterfly Valve



Bolt Connection of Lug Butterfly Valve



EN1092-1 PN10/16 ISO7005 PN10/16 DIN2501 PN10/16

size	1.0Mpa					1.6Mpa				
	Stud Bolt for Type of water valve			Hexagon Heed Bolt for Type of Lug valve		Stud Bolt for Type of water valve			Hexagon Heed Bolt for Type of Lug valve	
inch	Qty	DiaxL1	Length	Qty	DiaxL1	Qty	DiaxL1	Length	Qty	DiaxL1
50	4	M16x110	130	4x2	M16x40	4	M16x110	130	4x2	M16x40
65	4	M16x120	140	4x2	M16x45	4	M16x120	140	4x2	M16x45
80	8	M16x120	140	8x2	M16x45	8	M16x120	140	8x2	M16x45
100	8	M16x130	150	8x2	M16x50	8	M16x130	150	8x2	M16x50
125	8	M16x130	150	8x2	M16x50	8	M16x130	150	8x2	M16x50
150	8	M20x140	165	8x2	M20x50	8	M20x140	165	8x2	M20x50
200	8	M20x150	175	8x2	M20x55	12	M20x150	175	12x2	M20x55
250	12	M20x160	185	12x2	M20x60	12	M24x160	185	12x2	M24x60
300	12	M20x170	195	12x2	M20x65	12	M24x170	195	12x2	M24x65
350	16	M20x170	195	16x2	M20x65	16	M24x170	195	16x2	M24x65
400	16	M24x190	220	16x2	M24x75	16	M27x190	220	16x2	M27x75
450	20	M24x220	250	20x2	M24x80	20	M27x220	250	20x2	M27x80
500	20	M24x260	290	20x2	M24x90	20	M30x260	290	20x2	M30x90
600	20	M27x290	324	20x2	M27x100	20	M33x290	324	20x2	M33x100
700	24	M27x290	324	24x2	M27x100	24	M33x290	324	24x2	M33x100
800	24	M30x320	356	24x2	M30x110	24	M36x320	356	24x2	M36x110
900	28	M30x340	376	28x2	M30x130	28	M36x340	376	28x2	M36x130
1000	28	M33x360	400	28x2	M33x140	28	M39x360	400	28x2	M39x140
1200	32	M36x430	470	32x2	M36x165	32	M45x430	470	32x2	M45x165

ASME B 16.5 150LB

size	150Mpa				
	Stud Bolt for Type of water valve			Hexagon Heed Bolt for Type of Lug valve	
inch	Qty	DiaxL1	Length	Qty	DiaxL1
50	4	5/8”x110	130	4x2	5/8”x40
65	4	5/8”x120	140	4x2	5/8”x45
80	4	5/8”x120	140	4x2	5/8”x45
100	8	3/4”x130	150	8x2	3/4”x50
125	8	3/4”x130	150	8x2	3/4”x50
150	8	3/4”x140	165	8x2	3/4”x50
200	8	3/4”x150	175	8x2	3/4”x55
250	12	7/8”x160	185	12x2	7/8”x60
300	12	7/8”x170	195	12x2	7/8”x65
350	12	1”x170	195	12x2	1”x65
400	16	1”x190	220	16x2	1”x75
450	16	9/8”x220	250	16x2	9/8”x80
500	20	9/8”x260	290	20x2	9/8”x90
600	20	5/4”x290	324	20x2	5/4”x100
700	28	5/4”x290	324	28x2	5/4”x100
800	28	3/2”x320	356	28x2	3/2”x110
900	32	3/2”x340	376	32x2	3/2”x130
1000	36	3/2”x360	400	36x2	3/2”x140
1200	44	3/2”x430	470	44x2	3/2”x165

Work principle

This product mainly consists of body, stem, disc, seat bushings etc. The rotation of actuating device makes stem and disc revolved, which ensures on-off operations and flow control.
The rotation of the actuating device ensures dependability and position disc control and position disc control and water flow control. Rotate handle wheel clockwise, the valve is close.

Advantage

1. Small in size and light in weight. Easy installation and maintenance. It can be mounted wherever needed.
2. Simple and compact construction, quick 90degrees on-off operation
3.Minimized operating torque, energy saving.
4.Bubbles-tight sealing with no leakage under the pressure testing
5.Wide selection of materials, applicable for various medium.
6.Long service life. Standing the test of tens of thousands opening/closing operations.
7.Flow curve tending to straight line. Excellent regulation performance.

Trouble & remedy

Trouble	cause	remedy
Leakage in sealing area	Disc sealing area or body sealing seat scratched, disc is not closed completely. Hexagonal socket head bolts on clamping ring are not tightened completely.	Repair the disc sealing replace repair the body sealing seat, adjust actuator to close the disc completely, tighten loosed hexagonal socket head bolts.
Leakage in shaft end	The seat or The 'O' ring is not pressed completely.	Replace the body sealing seat
Leakage in joint area between valve face and relevant flange on pipeline	Connection bolts are not screwed up uniformly.	Tighten the connection bolts evenly.